

2234

HSSE DIN 371

UNC
ANSI/ASME
B1.1

Form.
B
"Gun"



Tol.
2B



3XD

TIN+

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 15-30	● 12-18	○ 8-12		● 6-12	○ 6-10	● 10-15	● 15-20		● 15-25	● 15-30		○ 12-18					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
Nº4	40,00	56	10	2,70	3,5
Nº5	40,00	56	10	2,70	3,5
Nº6	32,00	56	12	3,00	4,0
Nº8	32,00	63	12	3,40	4,5
Nº10	24,00	70	14	4,90	6,0

Ø	P	L mm	l mm	mm	d mm
Nº12	24,00	80	18	4,90	6,0
1/4	20,00	80	18	5,50	7,0
5/16	18,00	90	20	6,20	8,0
3/8	16,00	100	20	8,00	10,0